

12/1/93

MASTER BUILDERS TECHNOLOGIES

1.6SC

CEILCOTE 200MR FLAKELINE SERIES *

For Concrete Substrates

NOTES TO THE SPECIFIER

1. This document has been prepared to assist specifiers in the preparation of specifications for **CEILCOTE 200MR FLAKELINE SERIES**, a Master Builders Inc., CEILCOTE Corrosion Control Product.
 2. This document was prepared as part of a complete specification for new construction or the renovation and upgrading of existing structures.
 3. This specification defines the necessary practices for surface preparation and application of CEILCOTE 200MR FLAKELINE Series along with tolerances where applicable.
 4. Application under this specification must be done in accordance with the standard installation procedures and related documents.
 5. Questions regarding the selection, installation or intended end use of Master Builders Inc., CEILCOTE CORROSION CONTROL PRODUCTS should be directed to Master Builders, Inc.
- * This specification may be used for all CEILCOTE 200 MAT REINFORCED FLAKELINE SERIES types including 211, 222HT, 222GF, 232, 242, 251 and 252.

GUIDELINE SPECIFICATION

CEILCOTE 200MR FLAKELINE SERIES

(Concrete)

The specification information below is intended for use by architects, engineers or other specifiers in defining the criteria needed to specify these polyester/vinyl ester lining and flooring systems.

1.0 GENERAL

1.1 SCOPE

This specification covers the surface preparation and application of CEILCOTE 200MR FLAKELINE Series as normally encountered in field installations.

Deviations from this specification due to unforeseen or unknown field conditions, must be authorized by Master Builders.

The contractor shall furnish all materials, tools, equipment, appliances, transportation, labor and supervision required during the preparation and installation process.

1.2 PRE-QUALIFICATION

Applicator of material must be approved by material manufacturer and have at least (5) years experience in the application of this or similar systems. Previous experience must be verified by (3) references having similar applications.

Contractor(s) seeking approval of substitute materials shall submit their request in writing to the specifier at least 7 days before closing of bids. Include samples; complete performance data; certification from independent testing laboratory regarding conformity with specifications and list of completed successful installations, with phone number of responsible person to contact, to enable accurate appraisal of the system. Bidders shall be notified of acceptable substitute lining/flooring by written addendum or amendment.

CEILCOTE 200MR FLAKELINE SERIES

(Concrete)

1.3 APPLICABLE STANDARDS AND TEST METHODS

Physical properties and test methods for CEILCOTE 200MR FLAKELINE are listed in CEILCOTE 200MR FLAKELINE SERIES TECHNICAL DATA SHEET.

- .1 Other reference documents include: CEILCOTE 200MR FLAKELINE SERIES INSTALLATION PROCEDURES and CEILCOTE Standard Specification for Concrete to Receive Monolithic Linings and Toppings - CPT-1.

1.4 PROJECT/SITE CONDITIONS

- .1 For all application steps, the surface temperature, air temperature and material temperature should be between 50°F (10°C) and 110°F (43°C).

Do not apply if the relative humidity is more than 90% or the surface temperature is less than 5% above the dew point of the air in the working area.

- .2 Adequate ventilation and clean water supply required during installation.

2.0 PRODUCTS

2.1 ACCEPTABLE MANUFACTURER

- .1 Master Builders, Inc., 23700 Chagrin Boulevard, Cleveland, Ohio 44122-5554, 216/831-5500 or 1-800-628-9990.
- .2 Master Builders Technologies Ltd. 3637 Weston Road, Toronto, Ontario, Canada, M9L1W1, 416-741-3830.
- .3 Tecnocreto, S.A. de C.V., Blvd. M. Avila, Camacho #80, 3er Piso, 53390 Naucalpan, Mexico Mexico 1-905-557-5544.

CEILCOTE 200MR FLAKELINE SERIES

(Concrete)

2.2 MATERIALS

.1 Materials for CEILCOTE 200MR FLAKELINE Series include:

- CEILCOTE 380 primer and hardener

OR

- CEILCOTE 380C (Conductive) primer and hardener

- CEILCOTE 200MR FLAKELINE base coat resin and hardener (2500/25 resin)

- CEILCOTE 200 FLAKELINE Series Resin and Hardener

- Appropriate Filler (S-1)

- Cloth Reinforcement (1 1/2oz. mat reinforcing)

3.0 EXECUTION

3.1 INSPECTION

.1 Before starting work, ensure environmental and site conditions are suitable for application and curing.

.2 Inspect surface for acceptability.

.3 Any and all deficiencies shall be reported in writing.

3.2 PREPARATION

.1 Surface conditions to apply the CEILCOTE 200MR FLAKELINE system requires the removal of dirt, oil, sealers, soft concrete, laitance and chemical contamination.

Method to be used may include, but should not be limited to, abrasive blasting or mechanical abrasion.

.2 Concrete must be dry. CEILCOTE 200MR FLAKELINE will not tolerate the presence of moisture during application or curing.

CEILCOTE 200MR FLAKELINE 200 SERIES

(Concrete)

- .3 Concrete quality must be addressed before the CEILCOTE 200MR FLAKELINE can be applied. These conditions are air pockets, pinholes, tieholes, form burrs, honeycombs and cracks. Master Builders standards are to be used as guidelines for concrete repair.

3.3 PROTECTION

- .1 Traffic Control - no individuals permitted in areas during application and until surface has cured, including protection after cure, against damage by others working in or over the area.
- .2 Compliance with OSHA, EPA, State and Local regulations or applicable agencies is mandatory when using these products.

3.4 INSTALLATION/APPLICATION

- .1 Primer shall be CEILCOTE 380 (concrete) primer and hardener, or CEILCOTE 380C (conductive) Primer and Hardener. It shall be applied by brush or roller to a film thickness of 3-5 mils.

Ingredients are to be mixed thoroughly and applied to concrete. Working time at 73°F (23°C) is approximately 45 minutes.

- .2 Basecoat shall be a mixture of 200 base coat liquid, Hardener and Type S-1 powder. It shall be trowel applied at a thickness of approximately 1/16" (40-80 mils).

Ingredients are to be mixed thoroughly and in sequence. Stir Hardener into liquid then add powder and continue mixing. Apply immediately, working time at 73°F (23°C) is 40 minutes.

- .3 Glass reinforcement shall be (1) layer of 1 1/2 oz. mat. Press glass onto base coat, roll on catalyzed resin and roll out entrapped air with a ribbed roller.

CEILCOTE 200MR FLAKELINE 200 SERIES

(Concrete)

- .4 Topcoat shall be a mixture of CEILCOTE 200 FLAKELINE liquid and hardener. It shall be spray, brush or roller applied.

Ingredients are to be mixed thoroughly and in sequence. Stir hardener into CEILCOTE 200 FLAKELINE then applied to surface. Topcoat shall have a target thickness of 15-20 mils.

- .5 Installation Procedure provides further details on procedures listed previously.

3.5 TESTING

- .1 During application random wet film thickness reading shall be taken.
- .2 If CEILCOTE 380C (conductive) primer is utilized, sparktest at 10,000 volts to insure a pinhole free lining.
- .3 CEILCOTE 222GF FLAKELINE cannot be sparktested because of it's conductive properties. At times FLAKELINE 232 may be substituted for the Basecoat. Please consult Master Builders for material selection.

Master Builders, Inc.

United States

23700 Chagrin Boulevard
Cleveland, Ohio 44122-5554
(800) MBT-9990
Fax: (216) 831-6910

Canada

3637 Weston Road
Toronto, Ontario M9L 1W1
(800) 387-5862
Fax: (416) 741-7925

Mexico

Bldv. M. Avila Camacho 80, 3er Piso
53390 Naucalpan, México
011-525-557-5544
Fax: 011-525-395-7903